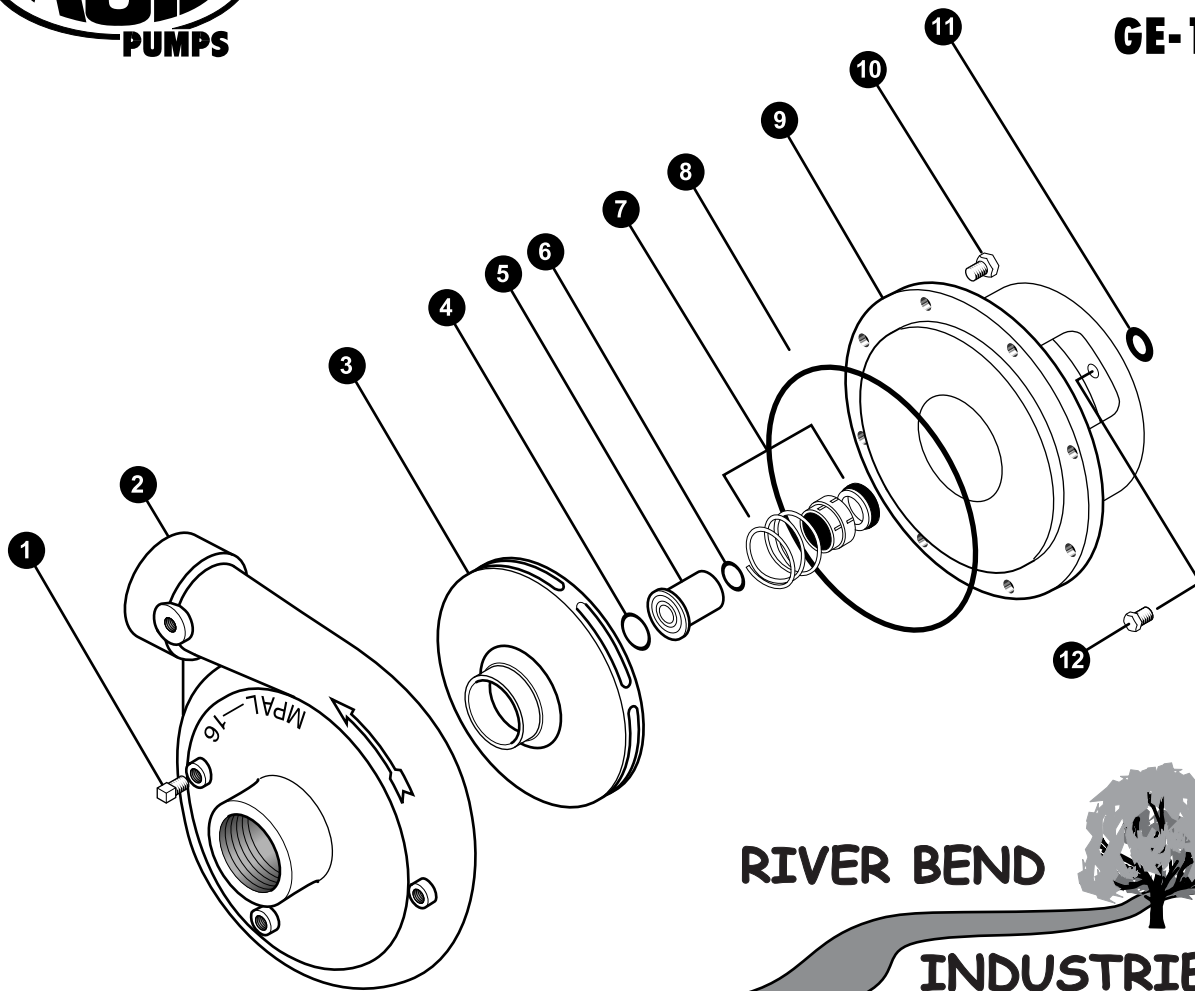





**GE-1600**



**RIVER BEND**  
  
**INDUSTRIES**

Moorhead, MN 56560  
 218-236-1818  
 800-365-3070  
[www.riverbendind.com](http://www.riverbendind.com)

REF. #	PART NUMBER	EDP #	DESCRIPTION	REQ.
1	BAC-53	41110	1/8" NPT Pipe plug	3
1	41120	41120	1/8" NPT Pipe plug, stainless steel (optional)	3
2	ACAL-16	30170	Volute, 2-1/2" x 1/2", Clockwise rotation	1
3	ACAL-30-1600	30561	Impeller, Cast iron, 1" UNF right hand thread	1
4	72990	72990	O-Ring, shaft sleeve, Impeller end	1
5*	ACAL-7-SS	30018	Shaft Sleeve, stainless steel	1
6	41860	41860	O-Ring, shaft sleeve, engine end	1
7*	TYPE 21-1.25	30265	Seal, Type 21 mechanical seal for 1.25" shaft, Viton	1
8*	ACAL-4	30009	O-Ring gasket for ACAL-1'4 volute with chamber	1
8	9000	31130	Gasket, 8 hole, volute seal	1
9	ACAL-143	30045	Bracket	1
10	40930	40930	Cap screw, 3/8" NC x 3/4"	4
10	40950	40950	Cap screw, 3/8" NC x 3/4", Stainless steel (optional)	4
11	42221	42221	Slinger	1
12*	SP-62	42255	Cap screw, 5/16" NF x 1"	4
12A	GE-44	42200	Lock washer, 5/16" (not shown)	4
#	42073	42073	Gas engine, 16HP Briggs & Stratton Vanguard	1
#	RK-GE-800/1600	61000	Repair kit for GE-800 and GE-1600	#

\*Items included in pump repair kit