



Crankcase Capacity:
2300B-P/2350B-P Series:
14 fl. oz., SAE 100 weight
non-detergent

* Plunger seal kit when the low pressure packing is preloaded into the cup retainer.

** Plunger seal kit when the low pressure packing is not preloaded into the cup retainer.

Ref. No.	Qty.	Part Number	Description
1	6	2404-0300	Valve Cap (brass)
1	1	2404-0305	Valve Cap w/1/4" NPT Port (optional)
2	6	1720-0205	O-Ring
3	1 Set	3430-0491	Valve Kit-Std. (Stainless Steel) Consists of: 6 Valve Assemblies (Ref. A), 6 O-Rings (Ref. B)
4	6	2220-0051	Socket Head Capscrew
4	6	2220-0101	Socket Head Capscrew (Stainless Steel)
5	1	0201-2300B	Head (brass)
6	3 Sets	3430-0514	Plunger kit (Models 2330B-P, 2340B-P, 2345B-P and 2331B-CP) Consists of: 1 O-Ring, 1 of 3/4" Plunger (Ref. C), 1 Backup Seal, 1 Slinger Ring
6	3 Sets	3430-0513	Plunger kit (Models 2359B-P, 2354B-CP and 2351B-P) Consist of: 1 O-Ring, 1 of 11/16" Plunger (Ref. C), 1 Backup Seal, 1 Slinger Ring
7	1 Set	3430-0269	Base kit Consists of: 2 Bases (Ref. I), 4 Hex Head Capscrews (Ref. J)
8	1 Set	3430-0493	Plunger seal kit (Buna-N, standard) (Models 2330B-P, 2331B-CP, 2340B-P and 2345B-P) Consists of: 6 U-cups (Ref. D), 3 o-rings (Ref. E), 3 Seal Rings (Ref. F), 3 backup rings (Ref. G)
8	1 Set	3430-0492	Plunger Seal Kit (Buna-N, standard) (Models 2359B-P, 2351B-P and 2354B-CP) Consists of: 6 U-cups (Ref. D), 3 O-Rings (Ref. E), 3 Seal Rings (Ref. F), 3 Backup Rings (Ref. G)
8	1 Set	3430-0502	Plunger Seal Kit (Viton) (Models 2330B-P, 2331B-CP, 2340B-P, and 2345B-P) Consists of: 6 U-cups (Ref. D), 3 O-Rings (Ref. E), 3 Seal Rings (Ref. F), 3 Backup Rings (Ref. G)
8	1 Set	3430-0503	Plunger seal kit (Viton) (Models 2359B-P, 2351B-P and 2354B-CP) Consists of: 6 U-cups (Ref. D), 3 O-Rings (Ref. E), 3 Seal Rings (Ref. F), 3 Backup Rings (Ref. G)

Ref. No.	Qty.	Part Number	Description
8	1 Set	3430-0523*	Plunger Seal Kit, Loaded (Buna-N, Standard) (Models 2330B-P, 2331BCP, 2340B-P, 2345B-P) Consists of: 6 U-cups (Ref. D), 3 O-Rings (Ref. E), 3 Seal Rings (Ref. F), 3 Backup Rings (Ref. G), and 3 Cup Retainers (Ref.41)
8	1 Set	3430-0522*	Plunger Seal Kit, Loaded (Buna-N,Std) (Models 2359B-P, 2351B-P, 2354BCP) Consists of: 6 U-cups (Ref. D), 3 O-Rings (Ref. E), 3 Seal Rings (Ref. F), 3 backup rings (Ref. G), and 3 cup Retainers (Ref. 41)
8	1 Set	3430-0519*	Plunger Seal Kit, Loaded (Viton) (Models 2330B-P, 2331B-CP, 2340B-P, 2345B-P) Consists of: 6 U-cups (Ref.D), 3 O-Rings (Ref. E), 3 Seal Rings (Ref. F), 3 Backup Rings (Ref. G), and 3 Cup Retainers (Ref. 41)
8	1 Set	3430-0520*	Plunger Seal Kit, Loaded (Viton) (Models 2359B-P, 2351B-P and 2354B-CP) Consists of: 6 U-Cups (Ref. D), 3 O-Rings (Ref. E), 3 Seal Rings (Ref. F), 3 Backup Rings (Ref. G), and 3 Cup Retainers (Ref. 41)
9	1 set	3430-0499	Oil Seal Repair Kit Consists of: 3 inserts (Ref. 10), 3 oil Seals, (Ref. 11) and 3 o-rings (Ref. 12)
10	3	0713-2300A	Insert
11	3	2102-0038	Oil Seal
12	3	1720-0206	O-Ring
13	3	1760-0005	Backup Seal
14	3	1720-0033	O-Ring
15	3	3500-0068	Plunger Rod
16	3	2270-0058	Slinger Ring
17	1	0102-2300A	Crankcase
18	12	2220-0041	Socket Head Capscrew
19	1	0704-2200A	End Plate

Ref. No.	Qty.	Part Number	Description
20	1	2406-0019	Drain Plug
21	2	1720-0131	O-Ring
22	2	2007-0059	Needle Bearing (Solid Shaft)
22A	1	2007-0051	Needle Bearing (3/4" Hollow Shaft)
23	3	2404-0299	Wrist Pin
24	3	0501-8600A	Connecting Rod
25	3	3270-0065	Spring Retainer
26	1	1720-0203	O-Ring
27	1	0707-2300A	Cover
28	1	2630-0018	Sight Glass
29	1	1720-0202	O-Ring
30	1	1800-0016	Retainer
31	1	1720-0209	O-Ring
32	1	2630-0008	Dipstick
32	1	2404-0188	Shipping Plug
33	1	0502-8730F	Crankshaft (Model 2330B-P)
33	1	0502-8740F	Crankshaft (Models 2340B-P and 2359B-P)
33	1	0503-8745F	Crankshaft (Model 2345B-P and 2351B-P)
33A	1	0551-8731F	Crankshaft (Model 2331B-CP and 2354B-CP)
34	1	1610-0007	Key (Solid Shaft)
34A	1	1610-0011	Key (Hollow Shaft)
35	1	0702-2200A	End Cover
35A	1	0712-2200A	End Cover For Gas Engine
36	1	2102-0014	Shaft Seal (Solid Shaft)
36A	1	2102-0022	Shaft seal (Hollow Shaft)
37	3	2250-0051	Retaining Nut
38	6	2270-0079	Lock Washer
39	2	2230-0017	Set Screw
40	4	2210-0081	Bolt
41	3	1830-0162	Cup Retainer (Models 2359B-P, 2351B-P, 2354B-CP)
41	3	1830-0163	Cup Retainer (Models 2330B-P, 2331B-CP, 2340B-P, and 2345B-P)
42	1	2265-0010	Thrust Washer (-C only)
43	1	8000-0042	Clutch Kit (Model 2359B-PY)* Consists of: 1 Clutch Assembly (Ref. B), 1 Bracket (Ref. C), 1 Small Spacer (Ref. D), 1 Large Spacer (Ref. E), 1 key (Ref. F), 4 socket head cap Screws (Ref. G) and 4 Washers (Ref. H). *Fits 2359B-P and 2340B-P