



Moorhead, MN 56560
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Seal Kit for 9204C (STD)
 No. 3430-0332 consists of:
 (1) Ref . 6 Gasket
 (1) Ref . 7 O-Ring
 (1) Ref . 8 Mechanical seal

Seal Kit (Silicon Carbide)
 No. 3430-0589 consists of:
 (1) Ref . 7 O-Ring
 (1) Ref . 8 Mechanical seal

Note: When ordering parts, give quantity, part number, description and complete model number. Reference numbers are used ONLY to identify parts in the drawing and NOT to be used as order numbers.

Ref No.	Qty. Req.	Part No.	Description
1	4	2406-0007	Drain Plug
2	1	0154-9200C1	Pump Casting (Includes SS Wear Ring)
3	1	2253-0002	Impeller Nut
4	1	2270-0071	Washer
5	1	0401-9200P2	Impeller (Nylon)
6	1	1700-0100	Gasket
7	1	1720-0083	O-Ring
8	1	2120-0008	Mechanical Seal (Optional, Buna-N)
8	1	2120-0009	Mechanical Seal (Standard, Viton)
8	1	3430-0589	Mechanical Seal (Optional, Silicon Carbide)

Ref No.	Qty. Req.	Part No.	Description
9	1	1410-0056	Slinger Ring
10	1	0750-9200C3	Mounting Flange
11	4	2210-0020	Bolt
12	1	2300-0025	Protective Cover
13	2	2000-0010	Ball Bearing
14	1	1610-0053	Key
15	1	0505-9200	Pump Shaft
16	1	1610-0004	Key
17	1	1820-0013	Bearing Retainer