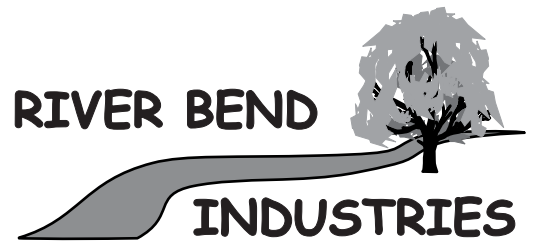


**Note:** When ordering parts, give QUANTITY, PART NUMBER, DESCRIPTION and COMPLETE MODEL NUMBER. Reference numbers are used ONLY to identify parts in the drawing and are NOT to be used as order numbers.

**Note:** Mechanical Seal Ref. 9 is not available outside of the kit form. For replacement seal, order Kit #3430-0332 or Kit #3430-0589 for Model 9302CT-GM1 and Kit #3430-0589 for Model 9302ST-GM1.



Moorhead, MN 56560  
218-236-1818  
800-365-3070  
[www.riverbendind.com](http://www.riverbendind.com)

Hydraulic Motor Seal Kit No. 3430-0649

Ref. No.	Qty.	Part No.	Description
1	1	0701-9300C	Bearing Housing
2	2	2008-0001	Bearing
3	1	1410-0108	Bearing Spacer
4	1	1410-0110	Motor Pilot Ring
5	1	0517-2500	Shaft Assembly
6	2	1810-0013	Retainer Ring
7	1	2500-0033	Hydraulic Gear Motor
8	1	0750-9300C2	Mounting Flange
8*	1	0756-9300S	Mounting Flange
9	1	<b>See Note</b>	Mechanical Seal
9*	1	<b>See Note</b>	Mechanical Seal
10	1	1610-0012	Key
10*	1	04432	Key

Ref. No.	Qty.	Part No.	Description
11	1	1720-0083	O-Ring
12	1	0401-9100P	Impeller (Nylaglass)
12*	1	0402-9100P	Impeller (Polypropylene)
13	1	2253-0006	Acorn Nut
14	1	0150-9200C2	Pump Casing
14*	1	0156-9200S1	Pump Casing
15	4	2406-0007	Pipe Plug
15*	4	2406-0016	Pipe Plug
16	4	2210-0020	Hex Head Cap Screw
16*	4	2210-0125	Hex Head Cap Screw
17	4	2210-0130	Threaded Stud
18	4	2260-0002	Lockwasher
19	4	2250-0008	Nut

\* Denotes part for 9302ST-GM1.