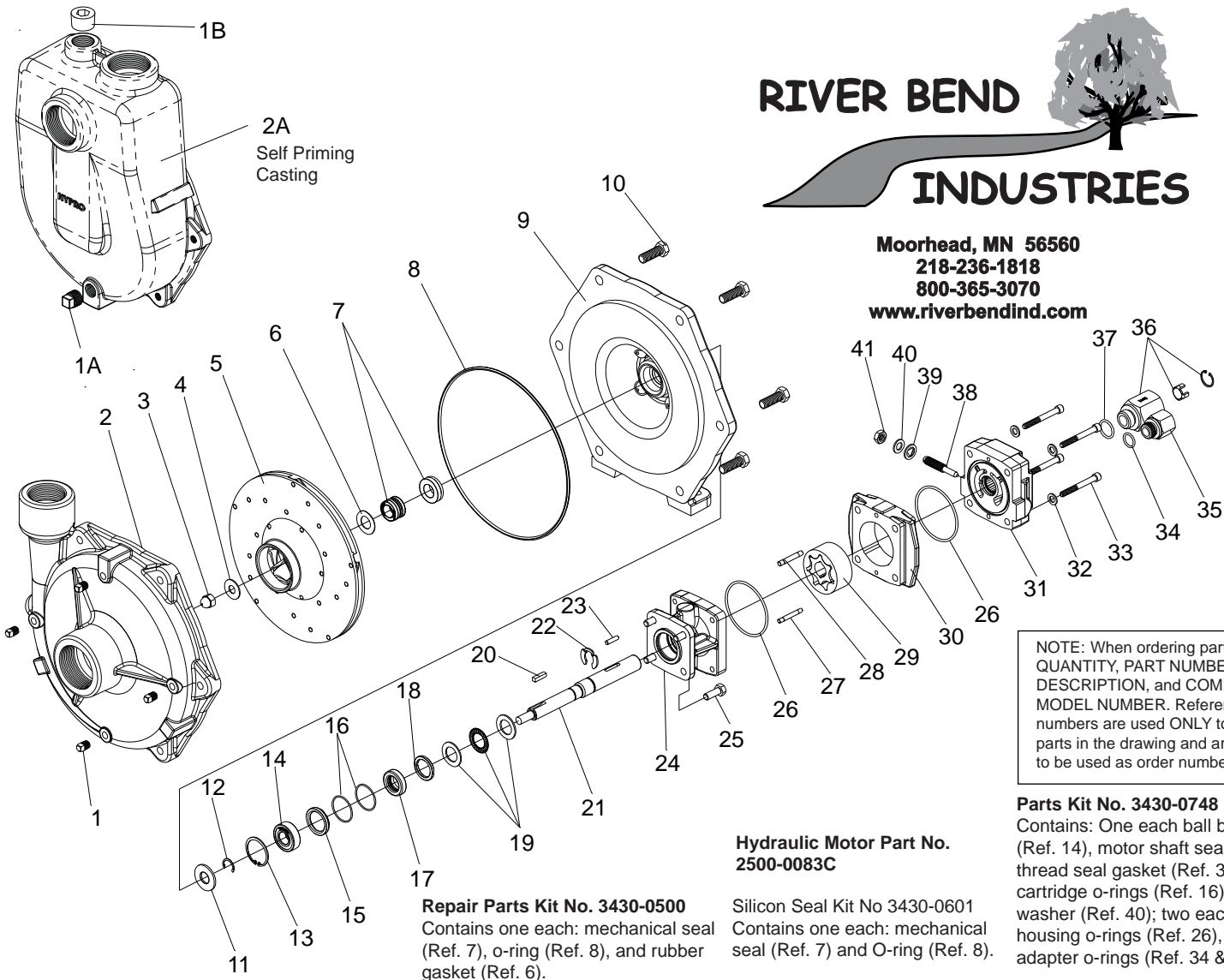


Moorhead, MN 56560
218-236-1818
800-365-3070
www.riverbendind.com



NOTE: When ordering parts, give QUANTITY, PART NUMBER, DESCRIPTION, and COMPLETE MODEL NUMBER. Reference numbers are used ONLY to identify parts in the drawing and are NOT to be used as order numbers.

Repair Parts Kit No. 3430-0500

Contains one each: mechanical seal (Ref. 7), o-ring (Ref. 8), and rubber gasket (Ref. 6).

Hydraulic Motor Part No. 2500-0083C

Silicon Seal Kit No 3430-0601
Contains one each: mechanical seal (Ref. 7) and O-ring (Ref. 8).

Parts Kit No. 3430-0748

Contains: One each ball bearing (Ref. 14), motor shaft seal (Ref. 17), thread seal gasket (Ref. 39), two cartridge o-rings (Ref. 16) and washer (Ref. 40); two each motor housing o-rings (Ref. 26), and port adapter o-rings (Ref. 34 & 37).

Ref. No.	Qty. Req'd.	Part No.	Description
1	4	2406-0007	Drain / Vent Plug
1A	1	2406-0002	Drain Plug, 1/2" NPT
1B	1	2406-0034	Prime Plug, 1" NPT
2	1	0152-9200C	Pump Casing
2A	1	3430-0481SP	Self Priming Casing, Inc Wear Ring, Plugs, O-Ring
3	1	2253-0002	Impeller Nut
4	1	2270-0071	Washer
5	1	0403-9200P1	Impeller
6	1	1700-0100	Rubber Gasket
7	1	2120-0009	Mechanical Seal (Viton/Ceramic) (Std 9305C)
7	1	3430-0601	Mechanical Seal (Silicon Carbide) (Optional)
8	1	1720-0180	O-ring
9	1	0752-9200C	Mounting Flange
10	6	2210-0086	Hex Head Cap Screw
11	1	1410-0056	Slinger Ring
12	1	1810-0014	Snap Ring
13	1	1820-0013	Retaining Ring
14	1	2000-0010	Ball Bearing
15	1	1410-0131	Cartridge, Front
16	2	1720-0268	O-ring
17	1	2104-0010	Lip Seal
18	1	1410-0130	Seal Spacer
19	1	2029-0014	Thrust Bearing Assembly
20	1	1610-0053	Square Key
21	1	0537-2500	Shaft

Ref. No.	Qty. Req'd.	Part No.	Description
22	1	1810-0026	Snap Ring
23	1	1610-0055	Roll Pin
24	1	0150-2500C	Motor Body (includes needle bearing)
25	4	2210-0005	Hex Head Cap Screw
26	2	1720-0110	O-ring
27	1	1600-0052	Dowel Pin
28	1	1600-0068	Dowel Pin
29	1	3900-0024	Gerotor
30	1	0702-2500C1	Gerotor Housing 1" wide
31	1	0254-2500C2	Motor End Plate (includes needle bearing)
32	4	2270-0039	Washer
33	4	2220-0044	Cap Screw
34	1	1720-0108	O-ring
35	1	3360-0021A	Pressure Port Adapter (includes o-ring)
36	1	3320-0051A	Tank Port Adapter (includes o-ring)
37	1	1720-0262	O-ring
38	1	3220-0029	Bypass Adjusting Screw
39	1	1700-0047	Gasket
40	1	2270-0027	Washer
41	1	2250-0038	Lock Nut