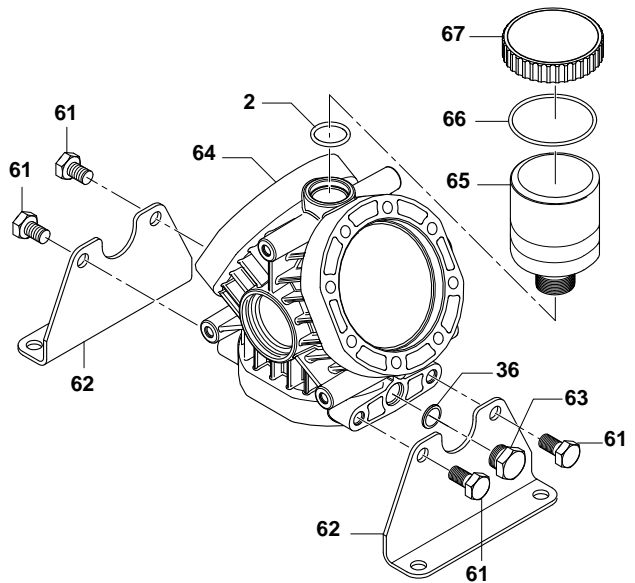
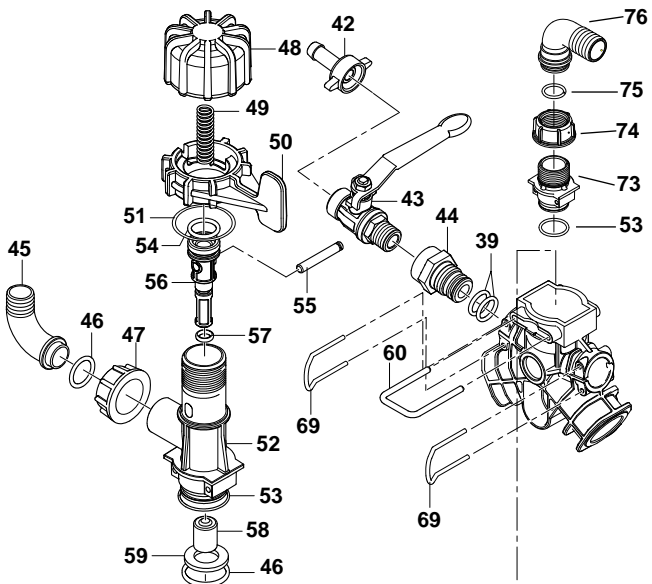
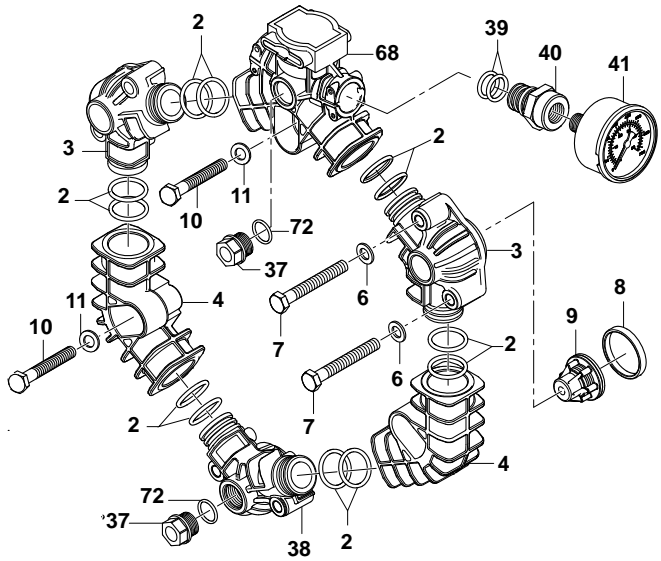
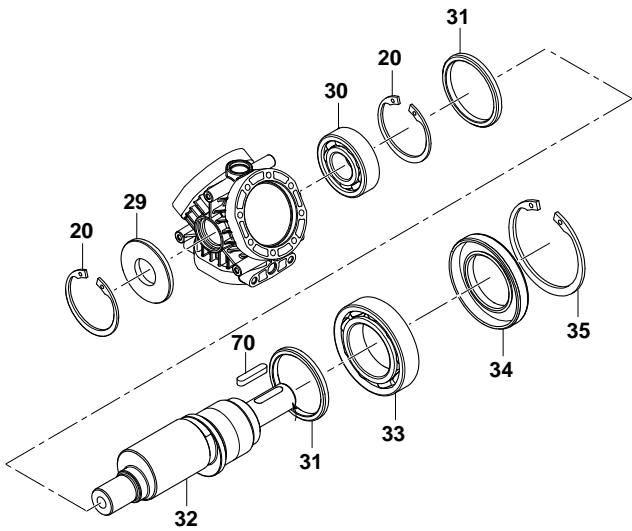
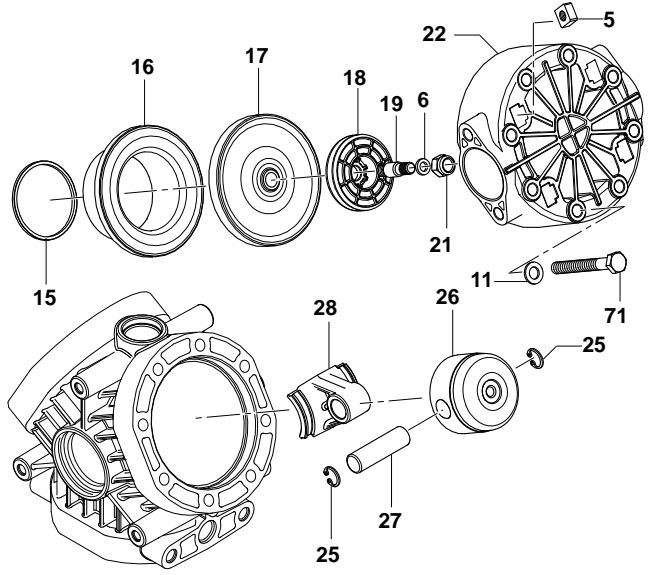
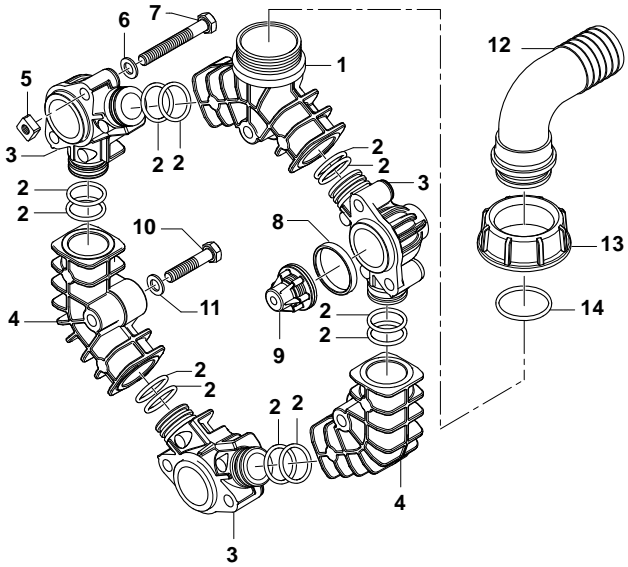


9910-DP423

9910-DP423GRGI

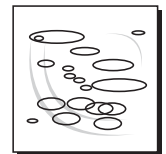
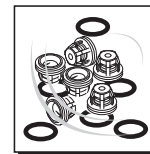
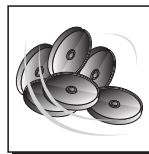


Models 9910-DP423 and 9910-DP423GRGI

Ref. No.	Part Number	Description	Qty.
1	9910-3120410	Suction Manifold	1
2	See O-ring Kits	O-ring	5
3	9910-3120050	Manifold Section	5
4	9910-3120060	Manifold Section	4
5	9910-3120510	Nut	12
6	9910-380245	Washer	39
7	9910-3120250	Bolt	12
8	See Valve Kits	Gasket	6
9	See Valve Kits	Valve	6
10	9910-621782	Bolt	6
11	9910-390315	Washer	6
12	9910-3040160	Elbow	1
13	9910-750670	Ring Nut	1
14	See O-ring Kits	O-ring	1
15	9910-3120130	Piston Ring	3
16	9910-3120090	Sleeve	3
17	See Diaphragm Kits	Diaphragm	3
18	9910-3120120	Plate	3
19	9910-3120100	Diaphragm Stud	3
20	9910-1460490	Circlip	2
21	9910-3120110	Nut	3
22	9910-3120020	Head	3
25	9910-1880450	Circlip	6
26	9910-3120070	Piston	3
27	9910-380300	Pin	3
28	9910-3120180	Connecting Rod	3
29	9910-3120640	Shaft Seal	1
30	9910-380230	Bearing	1
31	9910-1300120	Retainer Ring	2
32	9910-3120170	Shaft	1
33	9910-961780	Bearing	1
34	9910-3120160	Shaft Seal	1
35	9910-961790	Circlip	1
36	See O-ring Kits	O-ring	3
37	9910-3120690	Drain Plug	2
38	9910-3120051	Manifold Section	1
39	See O-ring Kits	O-ring	4
40	9910-3120420	Threaded Adapter	1

Ref. No.	Part Number	Description	Qty.
41	9910-1880340	Pressure Gauge	1
42	9910-110131	Hose Barb	1
43	9910-130491	Left Ball Valve	1
44	9910-3120421	Threaded Adapter	1
45	9910-550460	Elbow	1
46	See O-ring Kits	O-ring	1
47	9910-550450	Ring Nut	1
48	9910-1880220	Adjustment Knob	1
49	9910-3120370	Spring	1
50	9910-1880210	Relief Lever	1
51	See O-ring Kits	O-ring	1
52	9910-3120280	Body	1
53	See O-ring Kits	O-ring	1
54	See O-ring Kits	O-ring	1
55	9910-1880240	Pin	1
56	9910-3120290	Piston	1
57	See O-ring Kits	O-ring	1
58	9910-3120300	Piston	1
59	9910-3120310	Seat	1
60	9910-3120320	Retaining Clip	1
61	9910-620342	Bolt	4
62	9910-3120140	Base	2
63	9910-880530	Plug	1
64	9910-3120010	Pump Body	1
65	9910-3120240	Oil Tank	1
66	See O-ring Kits	O-ring	1
67	9910-1040320	Cap	1
68	9910-3120330	Discharge Manifold (GRGI model)	1
68	9910-3120380	Discharge Manifold (non-GRGI model)	1
69	9910-392580	Retaining Clip	2
70	9910-2280950	Key	1
71	9910-3120270	Bolt	24
72	See O-ring Kits	O-ring	2
73	9910-3120610	Threaded Adapter	1
74	9910-3120440	Ring Nut	1
75	See O-ring Kits	O-ring	1
76	9910-3120460	Elbow	1

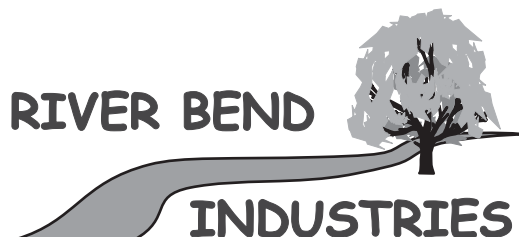
Ref. No.	Description	Tightening Torque	
		In. Lbs.	Nm
7	Bolt	89	10
10	Bolt	89	10
21	Nut	221	25
61	Bolt	265	30
63	Plug	177	20
71	Bolt	89	10



9910-KIT42599	
Diaphragm Kit	
Buna	
9910-KIT42600	
Diaphragm Kit	
Desmopan	
9910-KIT42601	
Diaphragm Kit	
Viton	
Ref. No.	Qty.
17	3

9910-KIT42604	
Valve Kit	
Buna	
9910-KIT42605	
Valve Kit	
Viton	
Ref. No.	Qty.
8	6
9	6

9910-KIT42602	
O-Ring Kit	
Buna	
9910-KIT42603	
O-Ring Kit	
Viton	
Ref. No.	Qty.
2	25
8	6
14	1
36	3
39	4
46	1
51	1
53	1
54	1
57	1
66	1
72	2
75	1



Moorhead, MN 56560
218-236-1818
800-365-3070
www.riverbendind.com