

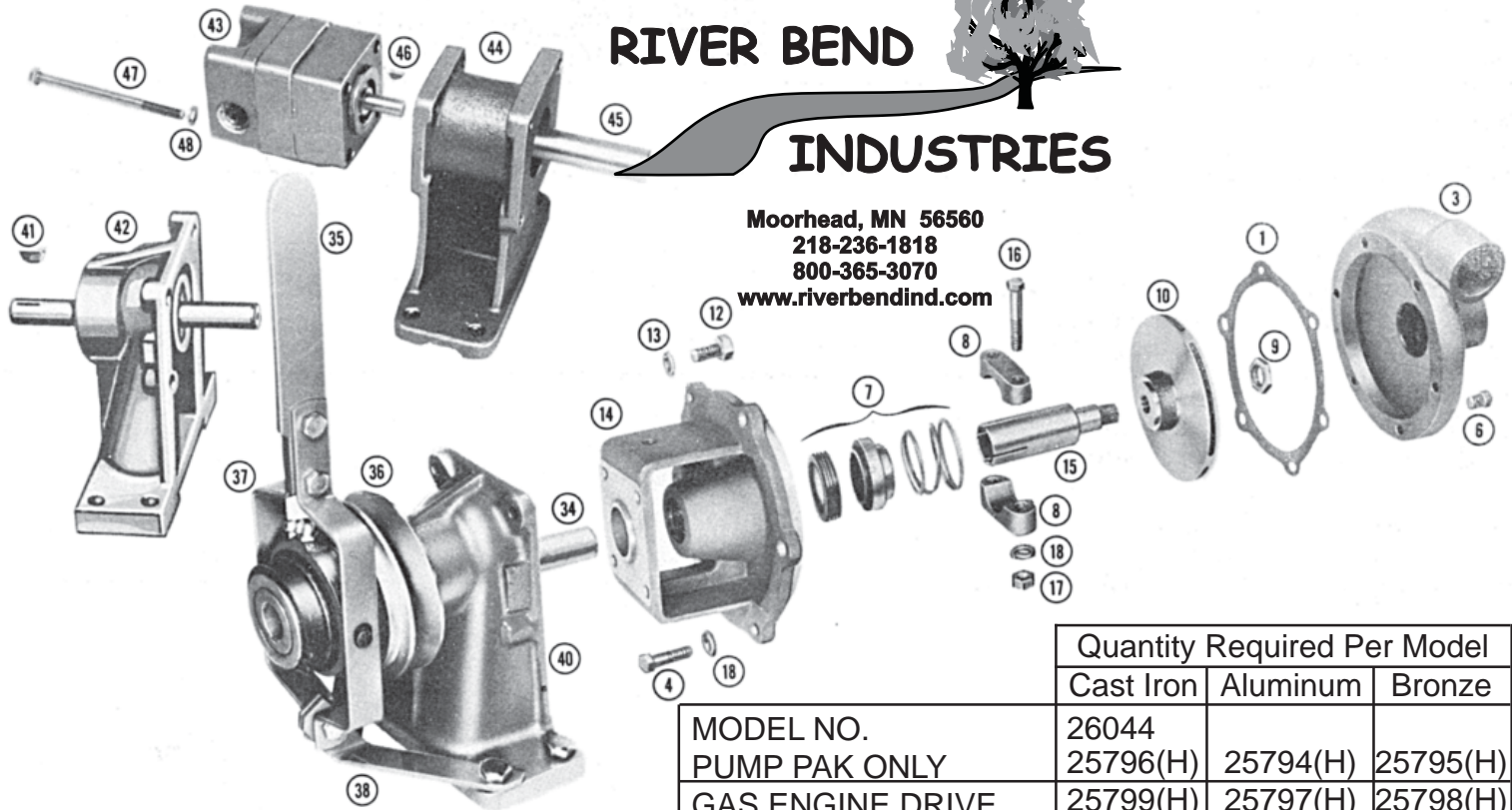
**PEDESTAL DRIVE
HYDRAULIC PEDESTAL
CLUTCH DRIVE**

**SERIES 80
STRAIGHT CENTRIFUGAL
1-1/2" X 1-1/4"**

RIVER BEND

INDUSTRIES

Moorhead, MN 56560
218-236-1818
800-365-3070
www.riverbendind.com



ITEM NO.	PART NO.	DESCRIPTION	Quantity Required Per Model		
			Cast Iron	Aluminum	Bronze
		MODEL NO.	26044		
		PUMP PAK ONLY	25796(H)	25794(H)	25795(H)
		GAS ENGINE DRIVE	25799(H)	25797(H)	25798(H)
		PEDESTAL PUMP	25802(H)	25800(H)	25801(H)
		HYDRAULIC PEDESTAL	25808(H)	25806(H)	25807(H)
		CLUTCH DRIVEN	25805(H)	25803(H)	25804(H)

HOUSING					
3	25840	Housing Assembly C.I. Horizontal - Inc.;	1		
3	25835	Housing Assembly C.I. Vertical - Inc.; Optional	1		
		Housing C.I.	1		
4	25663	Capscrew S.S. 3/8"-16 x 3/4"	6		
18	21266	Lockwasher S.S. 3/8"	6		
6	21255	Pipe Plug S.S. 1/8"	1		
1	25662	Gasket, Housing	1		
3	N/A	Housing Assembly Aluminum Horizontal - Inc.;		1	
3	N/A	Housing Assembly Aluminum Vertical - Inc.; Optional		1	
		Housing, Aluminum		1	
4	25663	Capscrew S.S. 3/8"-16 x 3/4"		6	
18	21266	Lockwasher S.S. 3/8"		6	
6	21255	Pipe Plug S.S. 1/8"		1	
1	25662	Gasket, Housing		1	
3	25842	Housing Assembly Bronze Horizontal - Inc.;			1
3	N/A	Housing Assembly Bronze Vertical - Inc.; Optional			1
		Housing, Bronze			1
4	25663	Capscrew S.S. 3/8"-16 x 3/4"			6
18	21266	Lockwasher S.S. 3/8"			6
6	21185	Pipe Plug S.S. 1/8"			1
1	25662	Gasket, Housing			1
IMPELLER - ENCLOSED					
10	25668	Impeller - 5.9" Bronze - Standard	1		1
10	25910	Impeller - 5.9" Cast Iron - Optional	1		
10	N/A	Impeller - 5.9" Aluminum - Standard		1	
9	22655	Hex Jam Nut S.S. 5/8"	1	1	1
15	22286	Drive Sleeve S.S. 3/4"	1	1	1

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SEAL

7	22272	Seal Assembly	1	1	1
7	25460	Seal Assembly Optional (Viton/NiResist)	Opt	Opt	Opt

CLAMP

8	23002	Clamp Assembly In. ; Clamp	1	1	1
16	21264	Capscrew S.S. 5/16"-18 x 1-3/4"	1	1	1
17	21284	Hex Nut S.S. 5/16"	2	2	2
18	21238	Lockwasher S.S. 5/16"	2	2	2

ADAPTOR

14	25791	Adaptor, Cast Iron	1		
14	25785	Adaptor, Aluminum		1	
14	25789	Adaptor, Bronze			1
12	21242	Capscrew S.S. 5/16"-18 x 7/8"	4	4	4
13	21238	Lockwasher S.S. 5/16"	4	4	4

PEDESTAL ASSEMBLY

42	26142	Pedestal Assembly - Inc.;	1	1	1
42	26140	Pedestal Body	1	1	1
41	22321	Woodruff Key #11	1	1	1
12	21242	Capscrew	4	4	4
13	21238	Lockwasher	4	4	4
N/S	26085	Shaft	1	1	1
N/S	22300	Ball Bearing	2	2	2
N/S	21695	Snap Ring	1	1	1

CLUTCH AND PEDESTAL ASSEMBLY

40& 36	24462	Clutch & Pedestal Assembly Inc.;	1	1	1
40	26290	Pedestal Assebmly - Inc.;	1	1	1
34	26288	Shaft	1	1	1
12	21242	Capscrew S.S. 5/16"-18 x 7/8"	4	4	4
13	21238	Lockwasher	4	4	4
N/S	22300	Ball Bearing	2	2	2
N/S	22321	Woodruff Key #11	1	1	1
N/S	21695	Snap Ring	1	1	1
N/S	26140	Pedestal Body	1	1	1
36	24435	Clutch Assembly Inc.;	1	1	1
35	24431	Handle	1	1	1
37	24430	Yoke	2	2	2
N/S	24432	Clutch Only	1	1	1
N/S	24433	Bracket-Left	1	1	1
38	24434	Bracket-Right	1	1	1
N/S	21192	Lockwasher	3	3	3
N/S	21241	Hex Nut S.S. 1/4"-20	3	3	3
N/S	21247	Screw S.S. 1/4"-20	3	3	3

HYDRAULIC MOTOR & PEDESTAL ASSEMBLY

43 & 44	25465	Hydraulic Motor & Pedestal Assembly Inc.;	1	1	1
44	25681	Pedestal Assembly	1	1	1
45	25472	Shaft	1	1	1
N/S	25470	Pedestal Casting	1	1	1
N/S	22301	Ball Bearing	2	2	2
N/S	25473	Adaptor Ring	1	1	1
N/S	25478	Retaining Ring	1	1	1
12	21242	Capscrew S.S. 5/16"-18 x 7/8"	4	4	4
13	21238	Lockwasher S.S. 5/16"	4	4	4
43	25476	Hydraulic Motor-Only Inc.;	1	1	1
46	21865	Woodruff Key #2	1	1	1
Not Included;					
47	25477	Capscrew 5/16"-18 x 4-1/2"	4	4	4
48	21238	Lockwasher S.S. 5/16"	4	4	4
N/S	26374	O-Ring Repair Kit for Hydraulic Motor	1	1	1