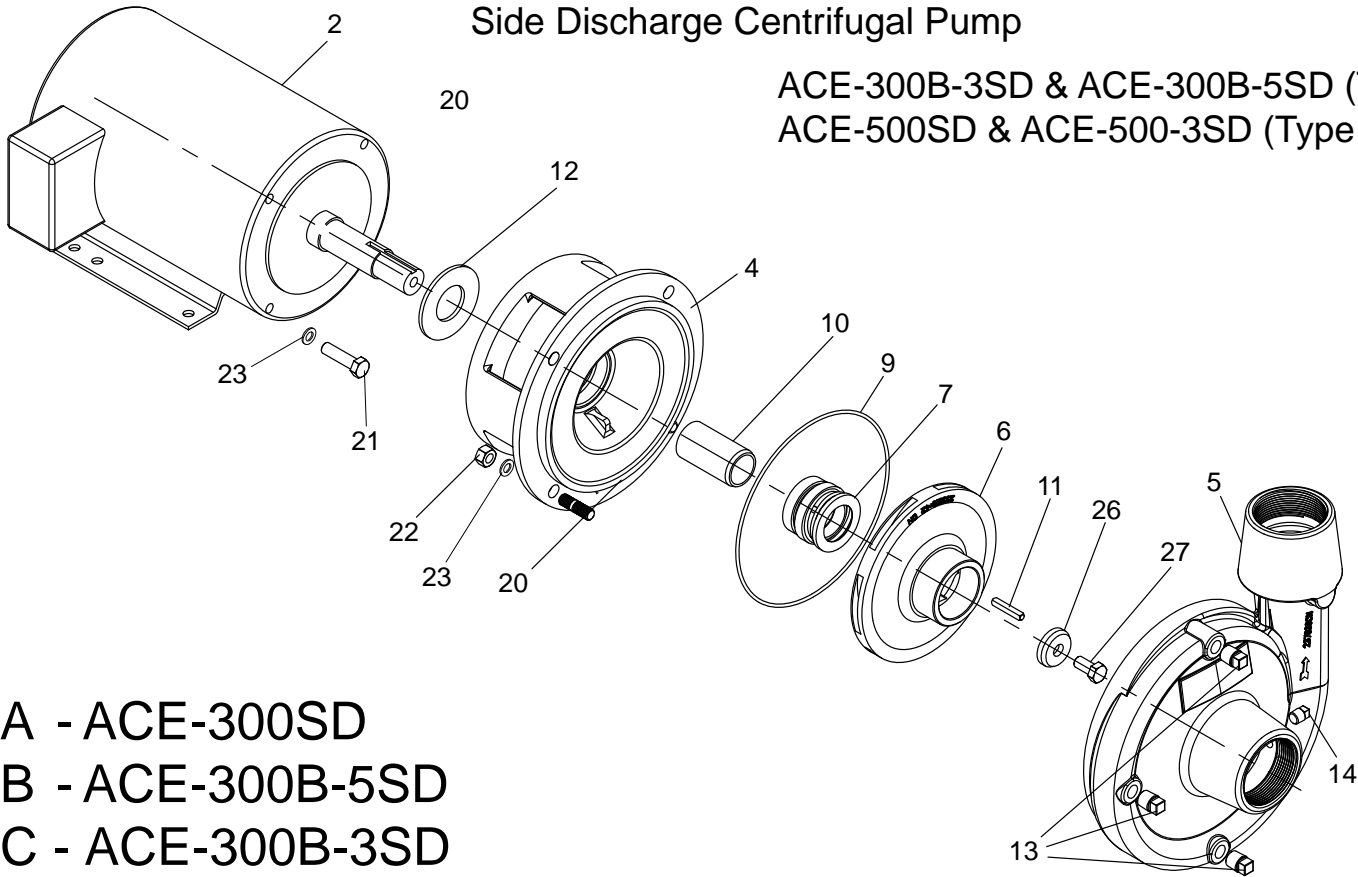


ACE-SD SERIES

Side Discharge Centrifugal Pump

ACE-300B-3SD & ACE-300B-5SD (Type A)

ACE-500SD & ACE-500-3SD (Type A & B)



A - ACE-300SD

B - ACE-300B-5SD

C - ACE-300B-3SD

D - ACE-500SD

E - ACE-500-3SD

Ref.#	Part #	A	B	C	D	E	Description
2	218705				1		Motor, 5HP Single Ph., 230V
	218707					1	Motor, 5HP 3 Ph., 208-230/460V
	218700	1					Motor, 3HP Single Ph., 115/230V
	218702			1			Motor, 3HP 3 Ph., 208-230/460V
	218704		1				Motor, 3HP 3 Ph., 575V
4	437841	1	1	1	1	1	Adapter
5	437839	1	1	1	1	1	Casing
6	433158				1	1	Impeller
	433129	1	1	1			Impeller
7	240070	1	1	1	1	1	Seal MS-7
8	240071	1	1	1	1	1	Spring Holder
9	198995	1	1	1	1	1	'O' Ring
10	266006	1	1	1	1	1	Sleeve
11	432020				1	1	Key
	432015	1	1	1			Key
12	190848				1	1	Flinger
13	185620	3	3	3	3	3	1/4" NPT Pipe Plug Zinc Plated
14	185910	1	1	1	1	1	1/8" NPT Pipe Plug
20	172971	4	4	4	4	4	Stud 3/8" x 1-1/4" SST
21	226210	4	4	4	4	4	Bolt 3/8" x 1" ZNPL
22	227830	4	4	4	4	4	Nut Hex 3/8" ZNPL
23	176230	8	8	8	8	8	Spring Washer 3/8" ZNPL
26	416720				1	1	Collar
	416721	1	1	1			Collar
27	124191	1	1	1	1	1	Bolt 3/8" UNC x 3/4" SST

RIVER BEND



INDUSTRIES

Moorhead, MN 56560

218-236-1818

800-365-3070

www.riverbendind.com