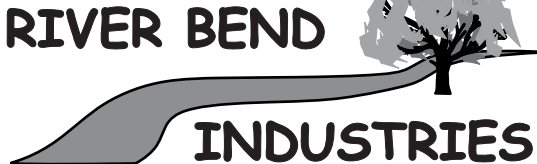
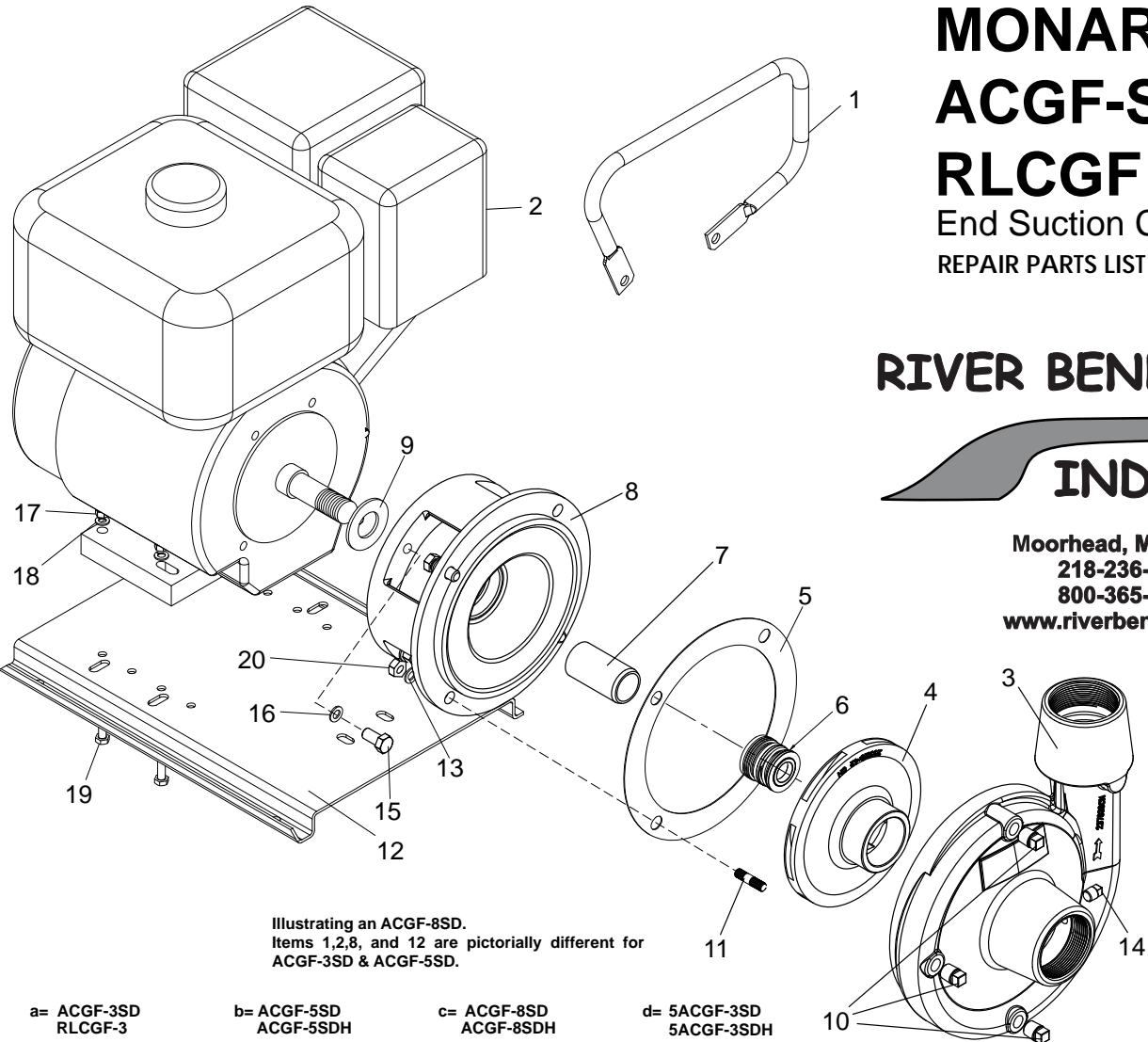


# MONARCH ACGF-SD SERIES RLCGF SERIES

End Suction Centrifugal Pumps  
REPAIR PARTS LIST



Moorhead, MN 56560  
218-236-1818  
800-365-3070  
www.riverbendind.com



Illustrating an ACGF-8SD.  
Items 1,2,8, and 12 are pictorially different for  
ACGF-3SD & ACGF-5SD.

a= ACGF-3SD  
RLCGF-3

b= ACGF-5SD  
ACGF-5SDH  
RLCGF-5

c= ACGF-8SD  
ACGF-8SDH

d= 5ACGF-3SD  
5ACGF-3SDH

Ref.#	Code #	a	b	c	d	Description
1	433181	1	1		1	Handle
	437799	1	1		1	Handle (irregular shape)
	433180			1		Handle
	433183			1		Handle
	433185			1		Handle
	433186	1	1			Handle
2	201915		1		1	Engine B & S 5 HP
	201918			1		Engine B & S 8 HP
	201950	1				Engine B & S 3.5 HP
	202001		1		1	Engine Honda 5.5 HP
	202002			1		Engine Honda 9 HP
3	437833	1			1	Casing 1-1/4 x 1-1/2
	437831		1	1	1	Casing 1-1/2 x 2
**	437839		1	1		Casing 2 x 2
4	433171	1			1	Impeller 5.3 dia. 5/8" thread
	433142		1		1	Impeller 6.1 dia. 5/8" thread
	437788			1		Impeller 6.4 dia. 1" thread
5*	193917	1			1	Gasket 1/32" thick
*	198996		1	1	1	O-Ring
6*	240344	1	1		1	Mechanical Seal 3/4 I.D.
*	240359			1		Mechanical Seal 1-1/4 I.D.
7	266000	1	1		1	Sleeve 3/4 O.D. 1.6" long
	266005			1		Sleeve 1-1/4 O.D. 2.1" long
8	437793	1			1	Adapter
	437771		1		1	Adapter
	437792			1		Adapter

Ref.#	Code #	a	b	c	d	Description
9*	191142	1			1	Flinger
*	191141		1		1	Flinger
*	194140			1		Flinger
*	191272		1			Flinger
10	185620	2	3	3	3	Drain Plug 1/4" NPT Galv.
11	172981	4	4	4	4	Stud 3/8 UNC x 1 1/2 SST
12	414140	1	1		1	Baseplate
	414141	1	1			Baseplate (with indentation)
	414143			1		Baseplate
	414151	1	1			Baseplate
13	176230	4	4	4	4	Spring washer 3/8 Zn. Pl.
14	185910		1	1		Pipe Plug 1/8"
15	225963	4	4		4	Bolt 5/16 UNF x 3/4 SST
	225971			2		Bolt 5/16 UNC x 7/8
	269690			2		Bolt 5/16 UNF x 1 Zn. Pl.
16	199001	4	4		4	Seal washer TW 5/16"
	176220		4	8	4	Spring washer 5/16 Zn. Pl.
17	227820	4	4	4	4	Nut 5/16 UNC Zn. Pl.
18	174990			4	4	Spring washer 5/16 Zn. Pl. (Honda only)
	176220	4	4	8	4	Spring washer 5/16 Zn. Pl.
19	226000	4	4	4	4	Bolt 5/16 UNC x 1-1/2 Zn. Pl.
	226010			4		Bolt 5/16 UNC x 1-3/4 Zn. Pl.
20	227830	4	4	4	4	Nut 3/8 Zn. Pl.