

WHEN ORDERING REPAIR PARTS, BE SURE TO GIVE REPLACEMENT PART NUMBER, DATE OF MANUFACTURE AND PUMP SERIES NUMBER. THIS WILL ENSURE THAT THE CORRECT REPLACEMENT PART IS SUPPLIED

600, 1205B, 1210B, 1211B, 2410B, 2411B

REPAIR KIT - 1200KTF6725  
Includes: 12, 25, 26, 28, 29, 30, 32, 33, 34, 35, 36, 37, 38

1205C, 1210C, 1211C, 2410C, 2411C

REPAIR KIT - 4200KTF8739  
Includes: 12, 25, 26, 28, 29, 30, 32, 33, 34, 35, 36, 37, 38

1-1/8" Wide Rotor

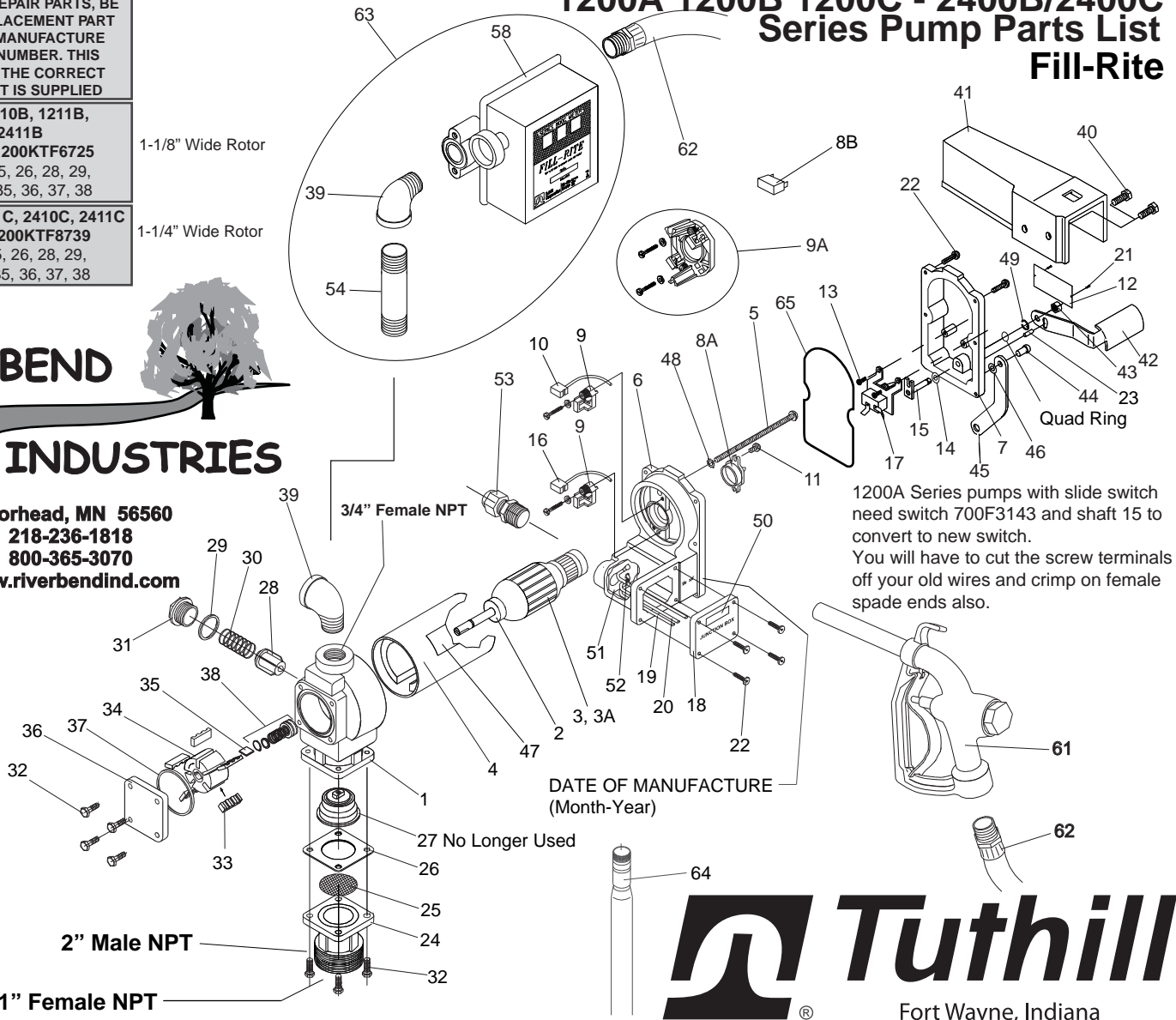
1-1/4" Wide Rotor

**RIVER BEND INDUSTRIES**

Moorhead, MN 56560  
218-236-1818  
800-365-3070  
www.riverbendind.com

# 1200A 1200B 1200C - 2400B/2400C Series Pump Parts List

## Fill-Rite



1200A Series pumps with slide switch need switch 700F3143 and shaft 15 to convert to new switch. You will have to cut the screw terminals off your old wires and crimp on female spade ends also.

DATE OF MANUFACTURE (Month-Year)

**Tuthill**  
Fort Wayne, Indiana

### 1200B/1200C - 2400B/2400C SERIES PUMP PARTS LIST

ITM. NO.	PART NUMBER	DESCRIPTION
1	1200F6423	Pump Housing (1200B, 2400B)for 1-1/8" Wide Rotor
	1200G7513	Pump Housing (1200C, 2400C)for 1-1/4" Wide Rotor
2	1200F6545	Ball Bearing
3	1200F6531	Armature Assy, 12V (Includes Item 2)(1200B, 1200C)
3A	2400F6533	Armature Assy, 24V (Includes Item 2)
4	1200F6526	Motor Frame and Magnet Assembly
5	1200F6475	1/4-20 x 5 Thru-Bolt
6	1200F6444	Motor Casting (Includes Items 19, 20, 51, 52)
7	1200F7424	Switch Plate with Bushing (Includes Items 23, 44, 45, 46)
8A	1200F6645	Thermal Protector, 12V Round
8B	1200G9599	Thermal Protector, 12V Rectangular
	2400F6646	Thermal Protector, 24V Rectangular
9	N/A	Brush Holder Assembly (Replaced by 9A)
9A	1200F7239	Brush Holder Assembly
10	4200G7363	Brush Assembly, Negative (Yellow Insulator)
11	35F1396	#8-32 x 1/2 PHTS (Type TT)
12	-----	Motor Nameplate
13	VP1400F8820	#8-32 x 3/8 PHTS (Type TT)
14	700F3167	5/16 Spring Washer
15	700F3149	Switch Shaft Assembly
16	4200F7364	Brush Assembly, Positive (White Insulator)
17	1200F3170	Line Switch
18	1200F6495	Junction Box Cover
19	1200F6668	Wire Lead - Negative/Black (Included with Item 6)
20	1200F6661	Wire Lead - Positive/Red (Included with Item 6)
21	700G1906	3/32 Blind Rivet
22	1200F4015	#10-32 x 3/4 PHMS (Type TT)
23	1200F6650	5/32 x 1/2 Pin (Included with Item 7)
24	1200F6465	Inlet Flange
25	100F0760	Screen
26	100F0790	Inlet Gasket
27	N/A	Check Valve Assembly (Obsolete)
28	700F2762	Bypass Valve

ITM. NO.	PART NUMBER	DESCRIPTION
29	1200F6455	Bypass Gasket (-121)
30	700F2775	Bypass Spring
31	1200F6464	Bypass Cap
32	1200F6721	1/4-20 x 3/4 HHCS
33	1200F6430	Vane, Bronze (1200A, 1200B, 2400B) 1-1/8" Wide
	1200G9485	Vane, Bronze (1200C, 2400C) - 1-1/4" Wide
	4200G9807	Vane, Carbon (1200C, 2400C) - 1-1/4" Wide
34	1200G8519	Rotor (1200B, 2400B) - 1-1/8" Wide
	1200G8881	Rotor (1200C, 2400C) - 1-1/4" Wide
35	1200F6440	Rotor Key
36	1200F6435	Rotor Cover
37	1200F6505	Rotor Cover Gasket (-138)
38	1200KTF6446	Seal Assembly
39	702F3400	3/4" Street El
40	600F2220	5/16-18 x 3/4 HHCS
41	700F6673	Nozzle Cover
42	1200F6674	Switch Lever
43	700F1950	5/16 x 18 Locknut
44	700F1950	#14 x 5/8 Drive Screw (Type U) (Included with Item 7)
45	1200F6686	Locking Link (Included with Item 7)
46	5200F1440	1/4 Spring Washer (Included with Item 7)
47	-----	Pump Nameplate
48	1200F8209	1/4 External Lockwasher
49	700F3161	5/16 Retaining Ring
50	-----	Decal, 24V
51	1200F6726	Ground Wire, Green (Included with Item 6)
52	1200F7342	#8-32 x 3/8 Ground Screw (Type F) (Included with Item 6)
53	1200F7321	Cable Connector
54	800F3972	3/4 x 2 1/2 Nipple
58	807C	Meter
61	700F3136	3/4" No-Lead Nozzle
62	700F3135	12' UL Listed Hose 3/4" Buna with Static Wire
63	807CMK	Meter Assembly (Includes Items 39, 54, 58)
64	1200KTG9099	Suction Pipe, Steel Telescoping 22"-34"(Not Shown)
65	1200H1131	Seal, Switch Cover

**Models**  
1205B  
1205C  
1210B  
1210C  
1211B  
1211C  
2410B  
2410C  
2411B  
2411C