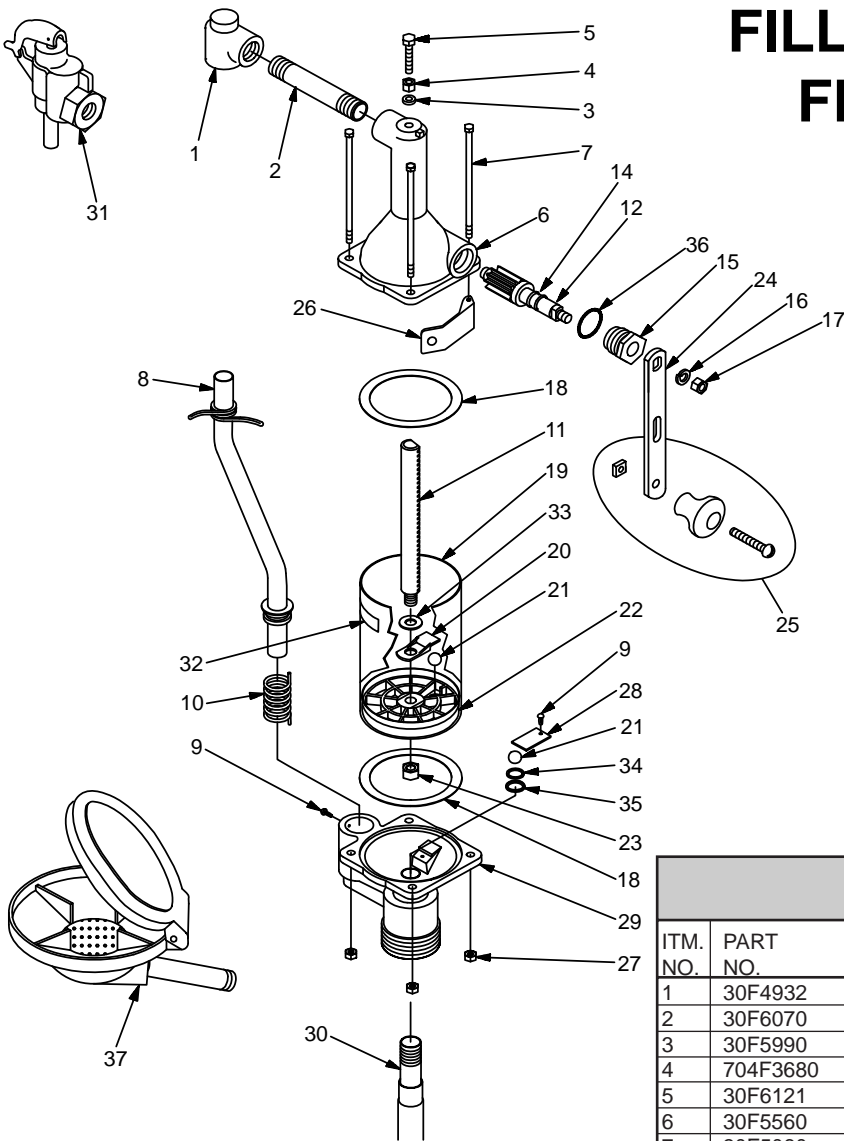


FILL-RITE - SERIES 30 PUMP FR31, FR32, FR33, FR34



RIVER BEND
INDUSTRIES

Moorhead, MN 56560
218-236-1818
800-365-3070
www.riverbendind.com

SERIES 30 PUMP PARTS LIST

ITM. NO.	PART NO.	DESCRIPTION	MATERIALS OF CONSTRUCTION	QTY.
1	30F4932	Discharge Spigot Assembly	Steel, cast iron	1
2	30F6070	1/2 x 4-3/4 Nipple	Steel	1
3	30F5990	Sealing Washer	Leather	1
4	704F3680	5/16-18 Hex Nut		1
5	30F6121	Adjustment Screw		1
6	30F5560	Top Cylinder Head	Cast iron	1
7	30F5060	Tie Bolt		4
8	30F5592	Return Tube Assembly	Steel	1
9	30F6100	Stud	Zinc plated steel	2
10	30F5040	Return Tube Spring		1
11	30F4970	Rack	Steel	1
12	30F4920	Pinion	Steel	1
14	30F4952	O-Ring, Pinion (-111)	Fluorocarbon	2
15	30F4630	Packing Nut		1
16	704F3720	3/8 Lockwasher		1
17	704F3710	3/8 Hex Nut		1
18	30F4950	Cylinder Gasket	Fiber	2
19	30F4960	Cylinder	Steel	1
20	30F4916	Retainer	Acetal	1
21	30F6080	Ball Valve	Steel chrome	1
22	30F5558	Piston	Acetal	1
	30F5559	Piston Assembly (Includes Items 20, 21, 22)		Opt.
23	30F6090	7/16 Hex Nut	Zinc plated steel	1
24	30F4540	Crank		1
25	100F1086	Wood Grip Assembly		1
27	702F3310	1/4-20 Hex Nut		4
28	30F5120	Retainer	Steel	1
29	30F5690	Base Casting - Model 31	Cast iron	1
	30F5610	Base Casting - Models 32, 33, & 34	Cast iron	1
30	30F1879	Suction Pipe Assembly, 21" - 36"	Polypropylene	1
	30F5301	Suction Pipe Assembly, 21" - 36"	Steel, acetal	Opt.
31	30F6227	Spigot Shut-off Assembly - Model 34	Cast iron, steel,	1
		Hy-Car, Buna-N		
33	30F6205	7/16 Washer	Zinc plated steel	1
34	30F4918	Seat Retainer	Steel	1
35	1200F6576	O-Ring (-015) Seat	Fluorocarbon	1
36	30F4951	O-Ring (-119) for Item 15	Fluorocarbon	1
37	30F5622	Drip Pan Assembly - Models 33 & 34	Cast iron, steel,	
			Zinc plated steel	

WHEN ORDERING REPAIR PARTS, BE SURE TO GIVE REPLACEMENT PART NUMBER, DATE OF MANUFACTURE AND PUMP SERIES NUMBER. THIS WILL ENSURE THAT THE CORRECT REPLACEMENT PART IS SUPPLIED.

TOLL FREE CUSTOMER CARE NUMBER
800 634 2695

REPAIR KIT
30KTF4919

Includes items 14, 18, 20, 21, 22, 36 & 30F5930 Packing

Tuthill
Fort Wayne, Indiana