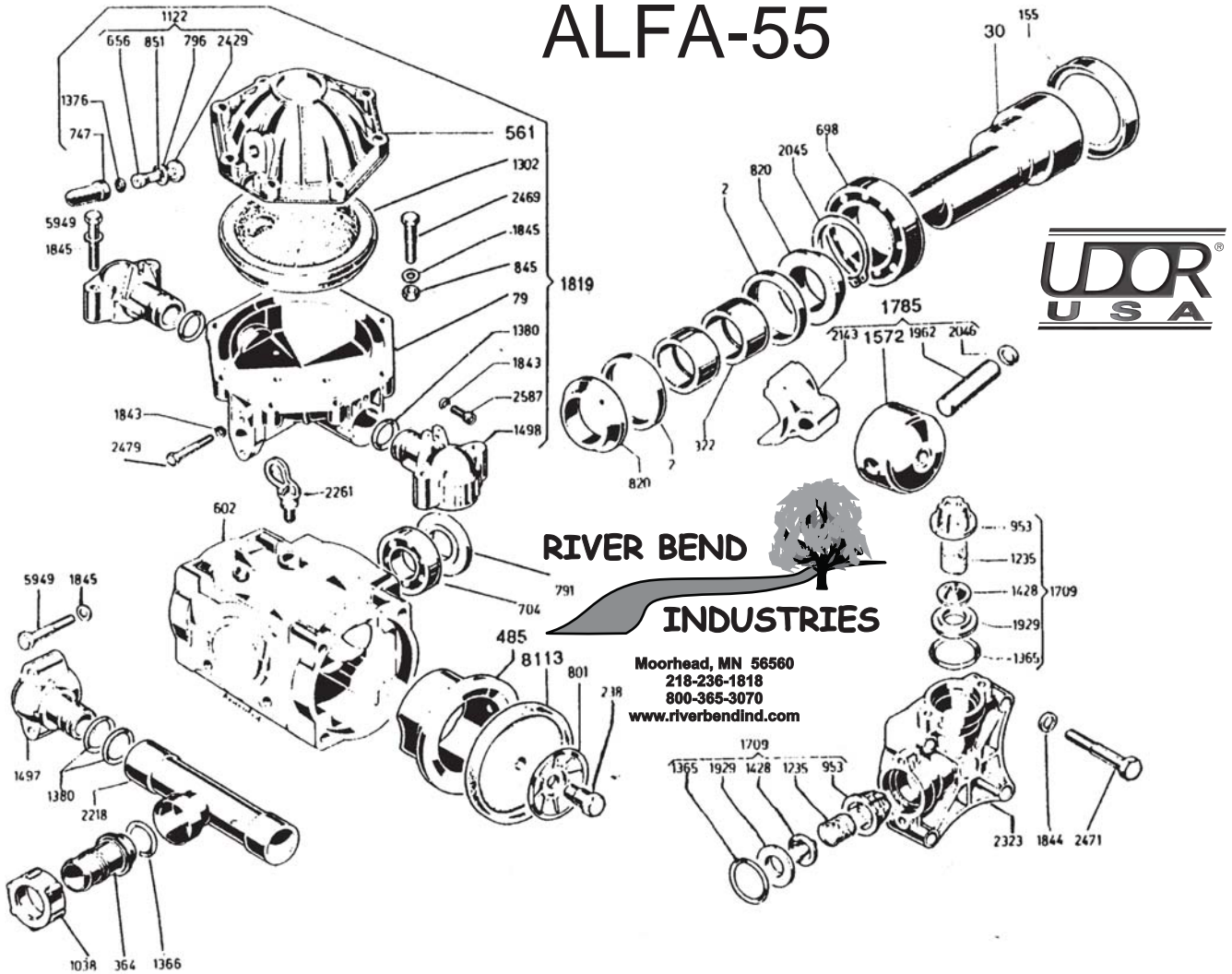


# ALFA-55



**RIVER BEND  
INDUSTRIES**

Moorhead, MN 56560  
218-236-1818  
800-365-3070  
www.riverbendind.com

REF#	PART#	DESCRIPTION	QTY.	REF#	PART#	DESCRIPTION	QTY.
2	0001.02	RETAINER RING	2	1428	1201.03	VALVE POPPET	4
30	0002.11	CRANKSHAFT	1	1497	1203.36	SUCTION ELBOW	2
79	0003.12	PRESSURE ACCUMULATOR	1	1498	1203.37	DISCHARGE ELBOW	2
155	0007.01	SEAL	1	1572	1205.10	ALUMINUM PISTON	2
238	0102.03	DIAPHRAGM BOLT	2	1709	6006.08	VALVE ASSEMBLY	4
322	0110.04	ROLLER BEARING	2	1785	6015.10	PISTON AND ROD ASSEMBLY	2
364	0202.51	SUCTION BARB	1	1819	6031.18	ACCUMULATOR ASSEMBLY	1
485	0206.10	PISTON SLEEVE	2	1843	1403.07	WASHER	4
561	0208.25	ACCUMULATOR HEAD	1	1844	1403.09	WASHER	8
602	0209.09	PUMP BODY	1	1845	1403.10	WASHER	16
698	0214.01	BALL BEARING	1	1929	1501.17	VALVE SEAT	4
704	0214.09	BALL BEARING	1	1962	1502.01	CONNECTING ROD PIN	2
747	0218.01	AIR VALVE CAP	1	2045	1506.01	SNAP RING	1
791	0301.10	WASHER	1	2046	1506.02	SNAP RING	4
796	0301.19	VALVE DISK	1	2143	1519.10	CONNECTING ROD	2
801	0301.07	RETAINER WASHER	2	2218	1602.14	TUBE	1
820	0302.01	SPACER	2	2261	1603.23	PLUG	1
845	0301.01	NUT	8	2323	1604.46	HEAD	2
851	0303.30	AIR VALVE NUT	1	2429	1803.02	AIR VALVE	1
953	0601.10	VALVE CAGE	4	2466	1804.06	BOLT	4
1038	0604.18	SUCTION NUT	1	2469	1804.18	BOLT	8
1122	0608.15	AIR VALVE ASSEMBLY	1	2471	1804.29	BOLT	8
1235	0901.35	VALVE SPRING	4	2479	1804.74	BOLT	2
*1302	0903.23	ACCUMULATOR DIAPHRAGM	1	2481	1804.07	BOLT	4
*1365	1101.01	O-RING	4	2587	1805.20	BOLT	2
1366	1101.02	O-RING	1	5949	1804.72	BOLT	8
1376	1101.16	O-RING	1	*8113	0903.34	DESMOPAN DIAPHRAGM	2
1380	1101.25	O-RING	6				

\* PARTS INCLUDED IN DIAPHRAGM REPAIR KIT- PART #8700.03  
DIAPHRAGM REPAIR KIT AVAILABLE IN BUNA-N PART #8700.13