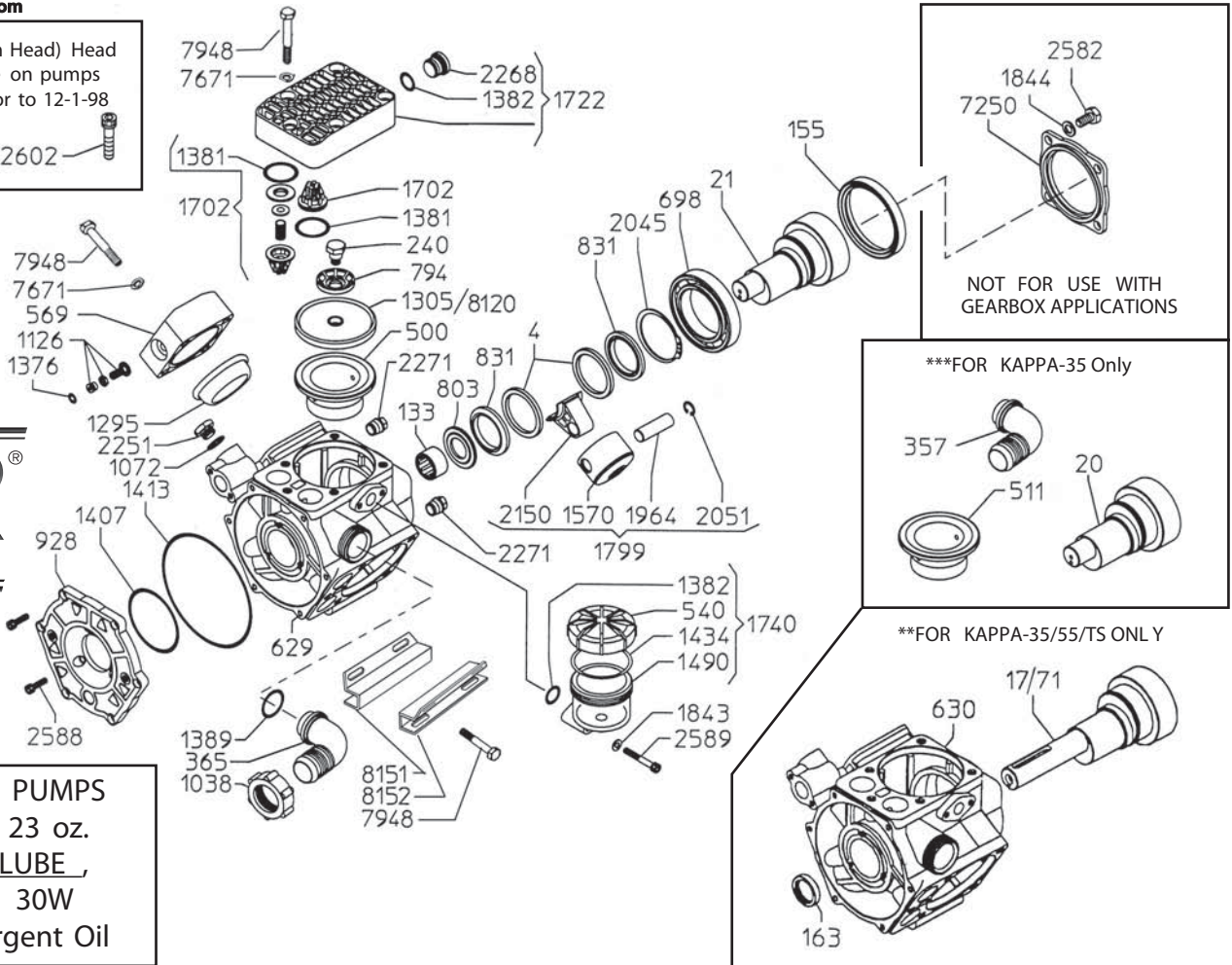


Moorhead, MN 56560  
218-236-1818  
800-365-3070  
www.riverbendind.com

Old Style (Allen Head) Head Bolt. For use on pumps purchased prior to 12-1-98

2602



**KAPPA-55 PUMPS**  
Require 23 oz.  
UDOR LUBE  
or SAE 30W  
Non-detergent Oil

REF#	PA RT #	DESCRIPTION	QTY	REF#	PA RT #	DESCRIPTION	QTY
4	0001.06	Retaining Ring	2	1413	1101.87	O-Ring	1
**17	0002.72	Crankshaft (KAPP A-55/TS)	1	1434	1101.D1	O-Ring	1
***20	0002.70	Crankshaft (KAPP A-35)	1	1490	1203.27	Oil Reservoir	1
21	0002.71	Crankshaft (KAPP A-55)	1	1570	1205.07	Piston	3
**71	0002.A3	Crankshaft (KAPP A-35/TS)	1	1702	6006.01	Valve Assembly	6
133	0006.02	Bearing	1	1722	6017.13	Head Assembly	3
155	0007.01	Seal	1	1740	6033.01	Oil Reservoir Assembly	1
**163	0007.19	Seal (T.S.)	1	1799	6015.27	Piston/Rod Assembly	3
240	0102.04	Diaphragm Bolt	3	1843	1403.07	Washer	2
***357	0202.18	Suction Elbow (KAPP A-35)	1	1844	1403.09	Washer	4
365	0202.52	Suction Elbow	1	1964	1502.03	Connecting Rod Pin	3
500	0206.31	Piston Sleeve (KAPP A-55)	3	2045	1506.01	Snap Ring	1
***511	0206.39	Piston Sleeve (KAPP A-35)	3	2051	1506.15	Snap Ring	6
540	0208.98	Oil Reservoir Cap	1	2150	1519.18	Connecting Rod	3
569	0208.46	Accumulator Head	1	2251	1603.02	Plug	1
629	0209.44	Pump Body	1	2268	1603.32	Head Plug	6
**630	0209.46	Pump Body (T.S.)	1	2271	1603.44	3/8" Plug	2
698	0214.01	Ball Bearing	1	2582	1805.04	Bolt	4
794	0301.14	Retainer Washer	3	2588	1805.21	Bolt	9
803	0301.30	Spacer	1	2589	1805.31	Bolt	2
831	0302.50	Spacer	2	2602	1805.25	Head Bolt (Allen Head - Old Style)	19
928	0501.85	Body Flange	1	7250	0501.02	Seal Retainer	1
1038	0604.18	Barb Nut	1	7671	1403.09	Washer (Use with Ref #7948 Only)	15
1072	0605.09	Aluminum Gasket	1	7948	1804.45	Head Bolt (Hex Head - New Style)	19
1126	0608.16	Air Valve Assembly	1	*8120	0903.50	Piston Diaphragm (DESMOPAN)	3
*1295	0903.08	Accumulator Diaphragm	1	8151	1202.63	Mounting Rail - Right Side	1
1305	0903.43	Piston Diaphragm (BUNA-N) Optional	3	8152	1202.64	Mounting Rail - Left Side	1
1376	1101.16	O-Ring	1				
*1381	1101.27	O-Ring	6				
1382	1101.29	O-Ring	7				
1386	1101.33	O-Ring	1				
1389	1101.41	O-Ring	1				
1407	1101.62	O-Ring	1				

\*Parts included in Diaphragm Repair Kit - #8700.26  
Diaphragm Repair Kit also available in BUNA-N - #8700.25  
\*\*Parts for KAPP A-35/TS & KAPP A-55/TS only.  
\*\*\*Parts for KAPP A-35 only.